



# PaveScan Antenna Verification

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Sweden & Norway: April 2-3, 2019



# Why Verify Antennas?

1. How precise are readings between sensors?
2. Will DPS conform to proposed specifications?
3. What is important in equipment assembly?
4. Is verification data useful for troubleshooting equipment malfunctions?
5. Can antenna verification data be used to produce post-processing improvements to accuracy and precision?



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# **AASHTO Specifications for DPS**

Sensors on multi-sensor systems should agree with each other within a dielectric value of 0.08 on a known source material (Polyethylene).

We increased that tolerance by 50% (to 0.12) to account for the increased variability of an asphalt surface.



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# Antenna Verification Setup & Safety

- Make certain that antenna check area is protected by traffic control.
- Setup Field Book



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DATE  
72

ANTENNA CHECK (LEFT REFERENCE)

3 ANTENNA OVERLAP

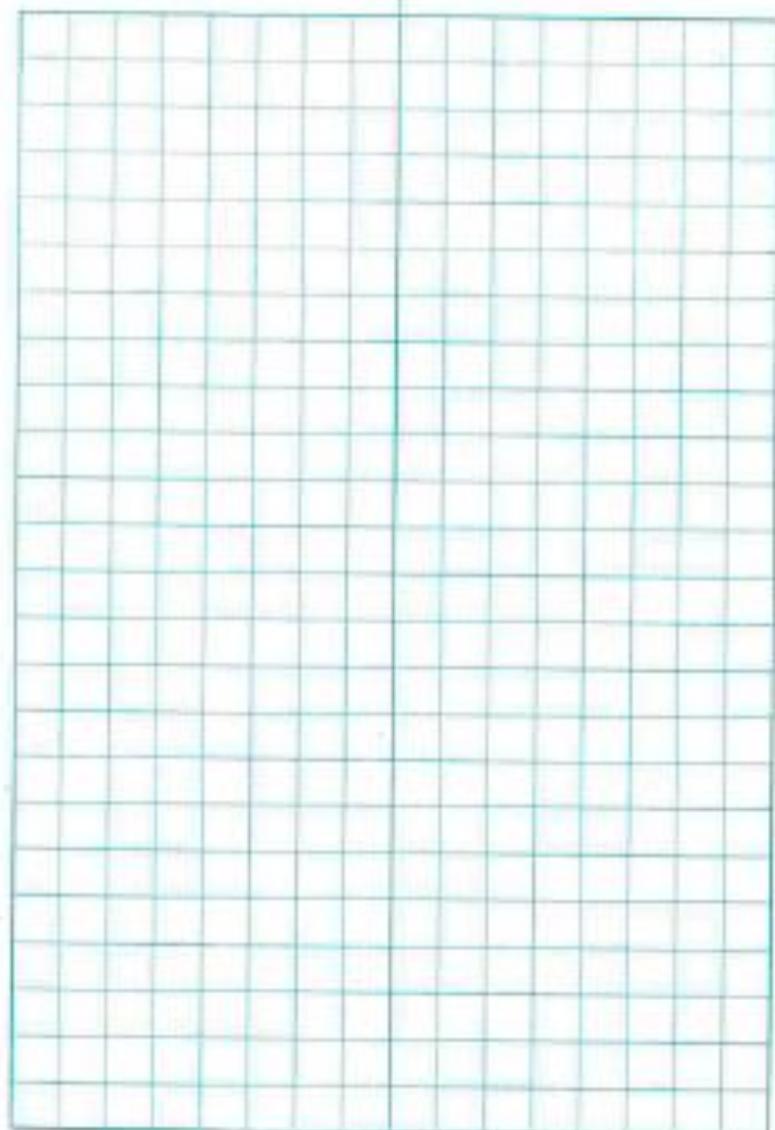
LATERAL OFFSET (FT)	0'	2'	4'	6'	8'
LINE #	1	2	3	4	5
RUN 1			~~~~~		
RUN 2				~~~~~	
RUN 3					
RUN 4		~~~~~			
RUN 5		~~~~~			

RUN	LT (#60)	C (#61)	RT (#63)
1	~~~~~		
2	~~~~~		
3			
4			~~~~~
5		~~~~~	
AVE			

△

PASS/FAIL

LOCATION:





# Verification Procedure - Step 1

- Set antennas at required spacing
- (Typically 2' or 0.6 m)



## Verification Procedure - Step 2

- Mark a base line with 5 marks at the antenna spacing along one side of test area.



## Verification Procedure - Step 3

- Layout 5 equal length (4-12 m) parallel lines transverse to the paving direction.

# Layout of Antenna Check area



5 lines spaced 2' apart, each line 35' long.

Note that only lines 2, 3, and 4 will be measured by all three antennas.



## Step 4 - Collecting Data

- Name a file "Antenna Check" and set offset equal to 0'.

# Collecting Data



Position PaveScan with center antenna right at the marked starting point of Line 1.



# Collecting Data

- Collect distance file along Line 1. Stop right at the marked end point and save data.

# End Marks for Lines 1-5



Place end marks one foot from paving edge to avoid inclusion of highly irregular readings at pavement edge.



# Collecting Data

- Increase file offset setting by 2 feet (or the antenna spacing selected for that day).



# Collecting Data

- Back up and index over to the right one Line such that the center antenna is now at the starting point of Line 2.



# Collecting Data

- Collect distance file along Line 2.



# Collecting Data

- Repeat this procedure until center antenna has travelled on Lines 1-5.
- At this point all three antennas will have collected dielectric readings every 0.1' down the length of Lines 2, 3, 4.
- Average every 5 readings and look at 6" slices of data for ease of viewing.



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DATE:

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## ANTENNA CHECK (LEFT REFERENCE)

73

9-5-2018

LATERAL  
OFFSET (FT)

0'

## 3 ANTENNA OVERLAY

2'

4'

6'

8'

LINE #

1

2

3

4

5

RUN 1

4.84

RUN 2

4.77

4.86

RUN 3

4.83

4.77

4.85

RUN 4

4.81

4.76

RUN 5

4.80

ORDER OF COLLECTION  
(DIELECTRIC VALUES)

RUN

LT (#60)

C (#61)

RT (#63)

1

4.84

2

4.77

4.86

3

4.83

4.77

4.85

4

4.81

4.76

5

4.80

REARRANGED BY ANTENNA  
(AVERAGE BY INSPECTION)

AVE.

4.81

4.77

4.85

(LOW)

(HIGH)

 $\Delta$  $\Delta = 0.08$ OK  $\leq 0.12$ ← CALCULATE  $\Delta$ 

PASS/FAIL

PASS

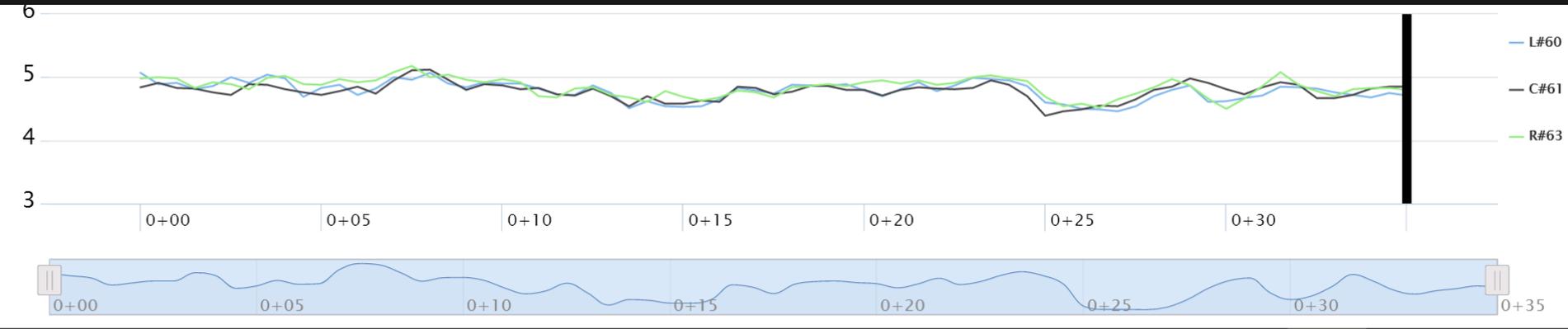
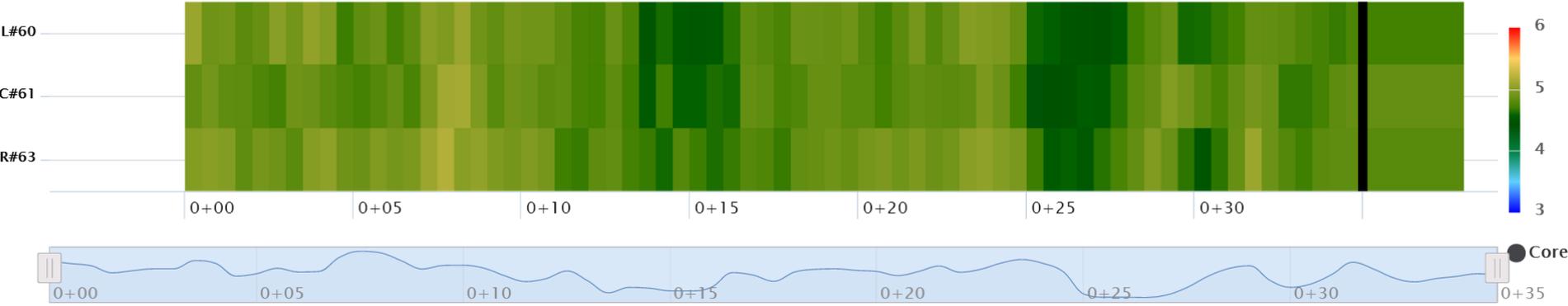
LOCATION:

STATEWIDE MATERIALS ACCESS ROAD,  
30' EAST OF NE CORNER OF DRILL SHOP  
ACROSS 30' OF NEW PAVING (AUG 2018)

Heatmap + Histogram

Heatmap + Linechart

Linechart + Histogram



  
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# Run 1: Only uses Right (#63) Antenna Average Dielectric

Lateral Offset ↓	Sensor Position ↓↑	Serial # ↓↑	Start Dist ↓↑	End Dist ↓↑	# Measurements ↓↑	Median ↓↑	Average ↓↑
-2	Left	60	0+00.00	0+35.40	71	4.81983	4.78838
0	Center	61	0+00.00	0+35.40	71	4.81031	4.78106
2	Right	63	0+00.00	0+35.40	71	4.86482	4.8434

# Run 1 Data Entry

<b>Antenna check:</b>		Left - #60	Center - #61	Right - #63	Average Values		
September 5, 2018, 8:15 AM							
Left Reference		3 Antenna Overlap lines					
Offset (ft):	-2	0	2	4	6	8	10
	Line 0	Line 1	Line 2	Line 3	Line 4	Line 5	Line 6
Run 1			4.84				
Run 2							
Run 3							
Run 4							
Run 5							
		Low					
		High					
		Delta					

# Run 2: Uses Center (#61) and Right (#63) Antenna Average Dielectric

Lateral Offset ↓	Sensor Position ↑	Serial # ↑	Start Dist ↑	End Dist ↑	# Measurements ↑	Median ↑	Average ↑
0	Left	60	0+35.60	0+71.20	72	4.85482	4.83195
2	Center	61	0+35.60	0+71.20	72	4.7583	4.76554
4	Right	63	0+35.60	0+71.20	72	4.88336	4.86162

# Run 2 Data Entry

Antenna check:		Left - #60	Center - #61	Right - #63	Average Values		
September 5, 2018, 8:15 AM							
Left Reference		3 Antenna Overlap lines					
Offset (ft):	-2	0	2	4	6	8	10
	Line 0	Line 1	Line 2	Line 3	Line 4	Line 5	Line 6
Run 1			4.84				
Run 2			4.77	4.86			
Run 3							
Run 4							
Run 5							
		Low					
		High					
		Delta					

# Run 3: Uses Average Dielectric of all three Antennas

Lateral Offset ↓	Sensor Position ↑	Serial # ↑	Start Dist ↓	End Dist ↓	# Measurements ↑	Median ↑	Average ↓
2	Left	60	0+71.40	1+06.80	71	4.86152	4.82886
4	Center	61	0+71.40	1+06.80	71	4.76964	4.77005
6	Right	63	0+71.40	1+06.80	71	4.86475	4.85069

# Run 3 Data Entry

Antenna check:		Left - #60	Center - #61	Right - #63	Average Values		
September 5, 2018, 8:15 AM							
Left Reference		3 Antenna Overlap lines					
Offset (ft):	-2	0	2	4	6	8	10
	Line 0	Line 1	Line 2	Line 3	Line 4	Line 5	Line 6
Run 1			4.84				
Run 2			4.77	4.86			
Run 3			4.83	4.77	4.85		
Run 4							
Run 5							
		Low					
		High					
		Delta					



# Analyzing Data

- In walk mode dielectric reading variations among the three antennas should be within 0.12

# Antenna check:

Left - #60

Center - #61

Right - #63

September 5, 2018, 8:15 AM

Antenna Reference

Offset (ft)-->

3 Antenna Overlap lines

	-2	0	2	4	6	8	10
	Line 0	Line 1	Line 2	Line 3	Line 4	Line 5	Line 6
Run 1			4.84				
Run 2			4.77	4.86			
Run 3			4.83	4.77	4.85		
Run 4				4.81	4.76		
Run 5					4.80		

Low

4.77

4.77

4.76

High

4.84

4.86

4.85

Delta

0.08

0.09

0.09

Left - # 60 Lines 2, 3, 4, Average = 4.81

Ctr - # 61 Lines 2, 3, 4, Average = 4.77

Right - # 63 Lines 2, 3, 4, Average = 4.85

Low

4.77

High

4.85

Delta = 0.09 **PASS** < 0.12 is Passing



# Trouble Shooting

- If variation is greater than 0.12 check that all antenna cables and mounting bolts are tight.
- If loose electrical connections or bolts are found, tighten them and recalibrate the PaveScan RDM with new Air and Metal plate readings.
- Rescan the five lines.



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- Rescan the five lines.



HLL  
2.5MM  
BONDHUS  
2

HEX LONG  
PROGUARD™ MADE IN USA

0 37231 15954 2

Starting  
0  
0

HLL  
6MM  
BONDHUS

LONG  
MADE IN USA



sensors are ch  
window is spec  
communication is  
When the square is green  
of the quality of the GPS d  
100%  
battery in percent. The rec



## Trouble Shooting 2

- If the outward Mechanical and electrical connections are sound then there could be an internal problem with the Sensors.
- Here is what to look for in the antenna check runs...



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- If the outward Mechanical and electrical connections are sound then there could be an internal problem with the Sensors.
- Here is what to look for in the antenna check runs...

# Center Antenna Reading Low

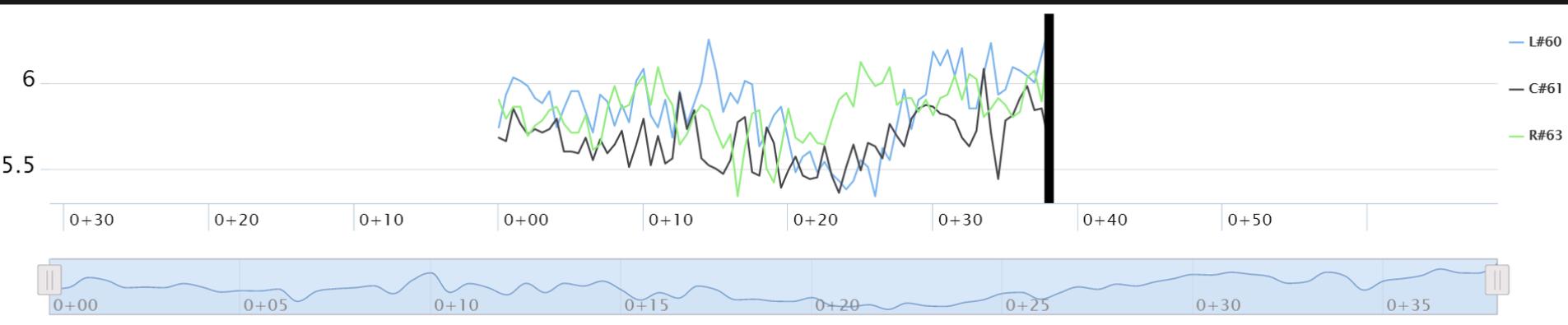
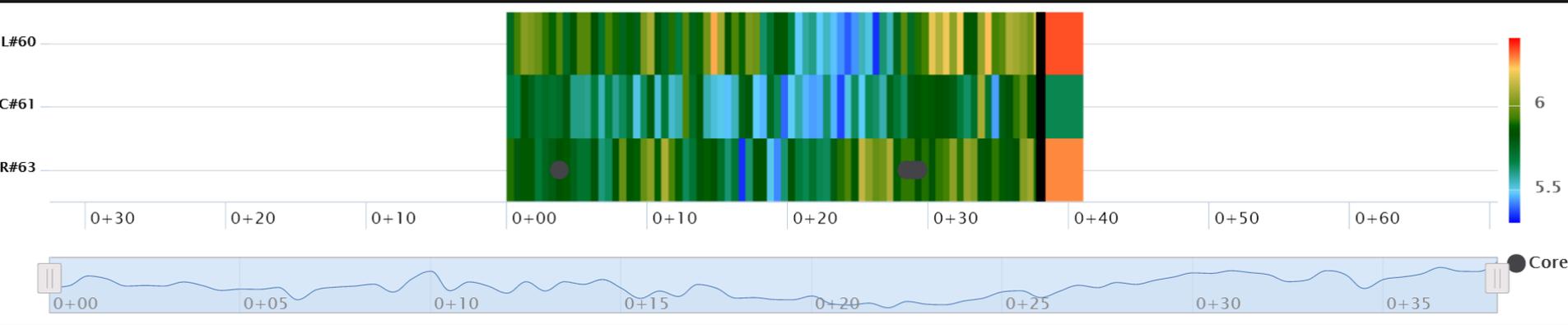
Playback File: antenna check\_\_001

PaveScan.RDM

Heatmap + Histogram

Heatmap + Linechart

Linechart + Histogram



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Antenna check:		Left - #60	Center - #61	Right - #63	Average Values		
Left Reference		3 Antenna Overlap lines					
Offset (ft):	-2	0	2	4	6	8	10
	Line 0	Line 1	Line 2	Line 3	Line 4	Line 5	Line 6
Run 1	5.85	5.67	5.84				
Run 2		5.85	5.69	5.92			
Run 3			5.86	5.73	5.88		
Run 4				5.90	5.75	5.92	
Run 5					5.88	5.75	5.89
		Low	5.69	5.73	5.75		
		High	5.86	5.92	5.88		
		Delta	0.17	0.19	0.14		
Left - # 60 Lines 2, 3, 4, Average =			5.88				
Ctr - # 61 Lines 2, 3, 4, Average =			5.72				
Right - # 63 Lines 2, 3, 4, Average =			5.88				
		Low	5.72				
		High	5.88				
		<b>Delta</b>	<b>0.16</b>	<b>FAIL</b>	<b>&lt; 0.12 is Passing</b>		

# Center Antenna Reading High

Playback File: antenna check2\_\_018

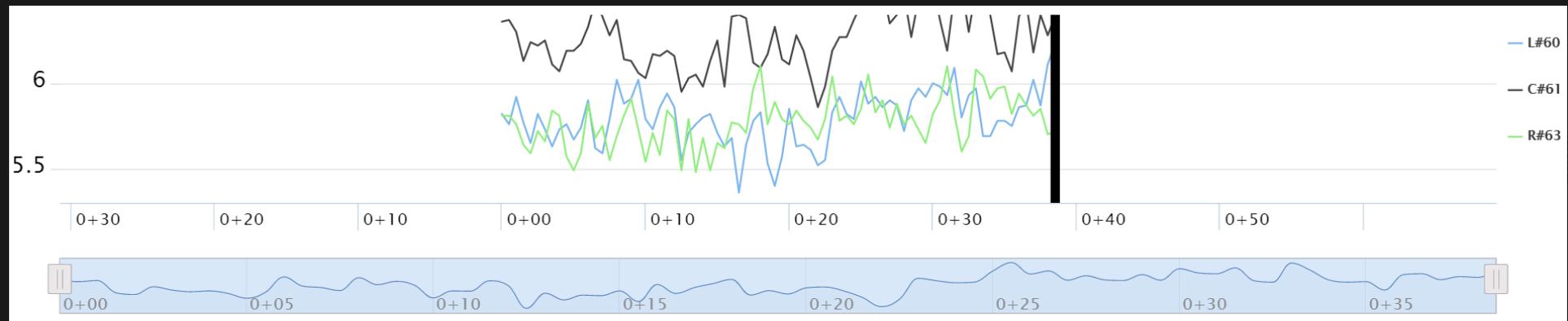
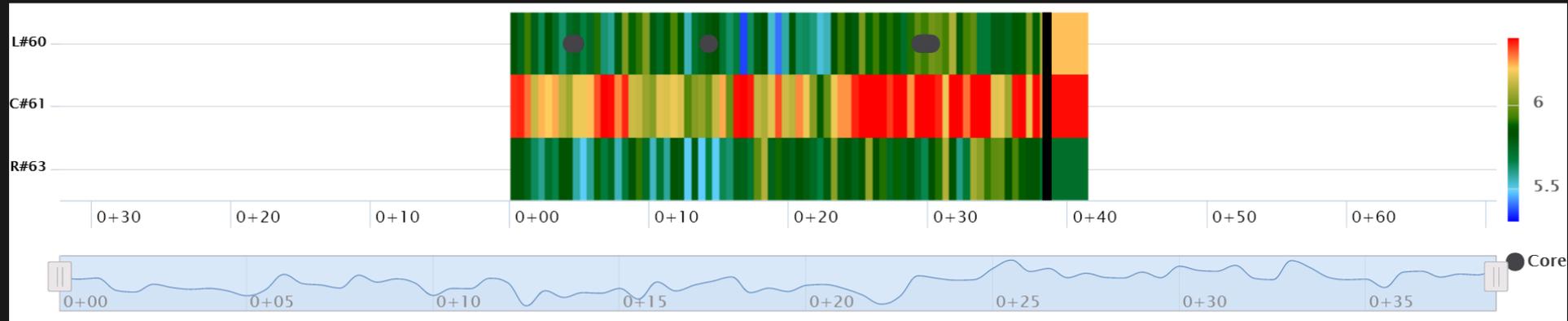
PaveScan.RDM



Heatmap + Histogram

Heatmap + Linechart

Linechart + Histogram



Main Menu



Statistics



Core Locations



Export



Display Options



Back

# Antenna check:

Left - #60

Center - #61

Right - #63

Average Values

Left Reference

3 Antenna Overlap lines

Offset (ft):

-2

0

2

4

6

8

10

Line 0

Line 1

Line 2

Line 3

Line 4

Line 5

Line 6

Run 1

5.77342

5.81628

5.74772

Run 2

5.75366

5.85743

5.77178

Run 3

5.79668

6.26623

5.77558

Run 4

5.81111

5.91457

5.74399

Run 5

5.78530

5.87794

5.74490

Low

5.75

5.77

5.78

High

5.86

6.27

5.91

Delta

0.11

0.49

0.14

Left - # 60 Lines 2, 3, 4, Average =

5.80

Ctr - # 61 Lines 2, 3, 4, Average =

6.01

Right - # 63 Lines 2, 3, 4, Average =

5.77

Low

5.77

High

6.01

Delta

0.25

**FAIL**

< 0.12 is Passing

# **Possible Precision Improvements Using the 5 Line Method**

# Statistics for 10 Check Runs

Antenna check:

Left - #60

Center - #61

Right - #63

Average Values

(All runs)

	Average	Max	Min	Range
Left - # 60 Lines 2, 3, 4, Average =	4.79	4.84	4.74	<b>0.10</b>
Center - # 61 Lines 2, 3, 4, Average =	4.79	4.82	4.76	<b>0.06</b>
Right - # 63 Lines 2, 3, 4, Average =	4.84	4.87	4.83	<b>0.04</b>
Low	4.79			
High	4.84			
Delta	0.05	<b>PASS</b>	< 0.12 is Passing	



## Possible Precision Improvements

- **Select antenna with least variation (#63) to read core locations for mix calibration**

	Average	Max	Min	Range
Left - # 60 Lines 2, 3, 4, Average =	4.79	4.84	4.74	0.10
Center - # 61 Lines 2, 3, 4, Average =	4.79	4.82	4.76	0.06
Right - # 63 Lines 2, 3, 4, Average =	4.84	4.87	4.83	<b>0.04</b>



## Possible Precision Improvements

- Post process data with antenna correction factor to improve accuracy of density mapping
- Note that this correction would only apply for this particular asphalt mix design



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## Possible Precision Improvements

- In this example we used Antenna #63 as Master
- We could then correct readings from antennas #60 and #61 by adding a dielectric value of 0.05 to all dielectric values collected by these two antennas



## Possible Precision Improvements

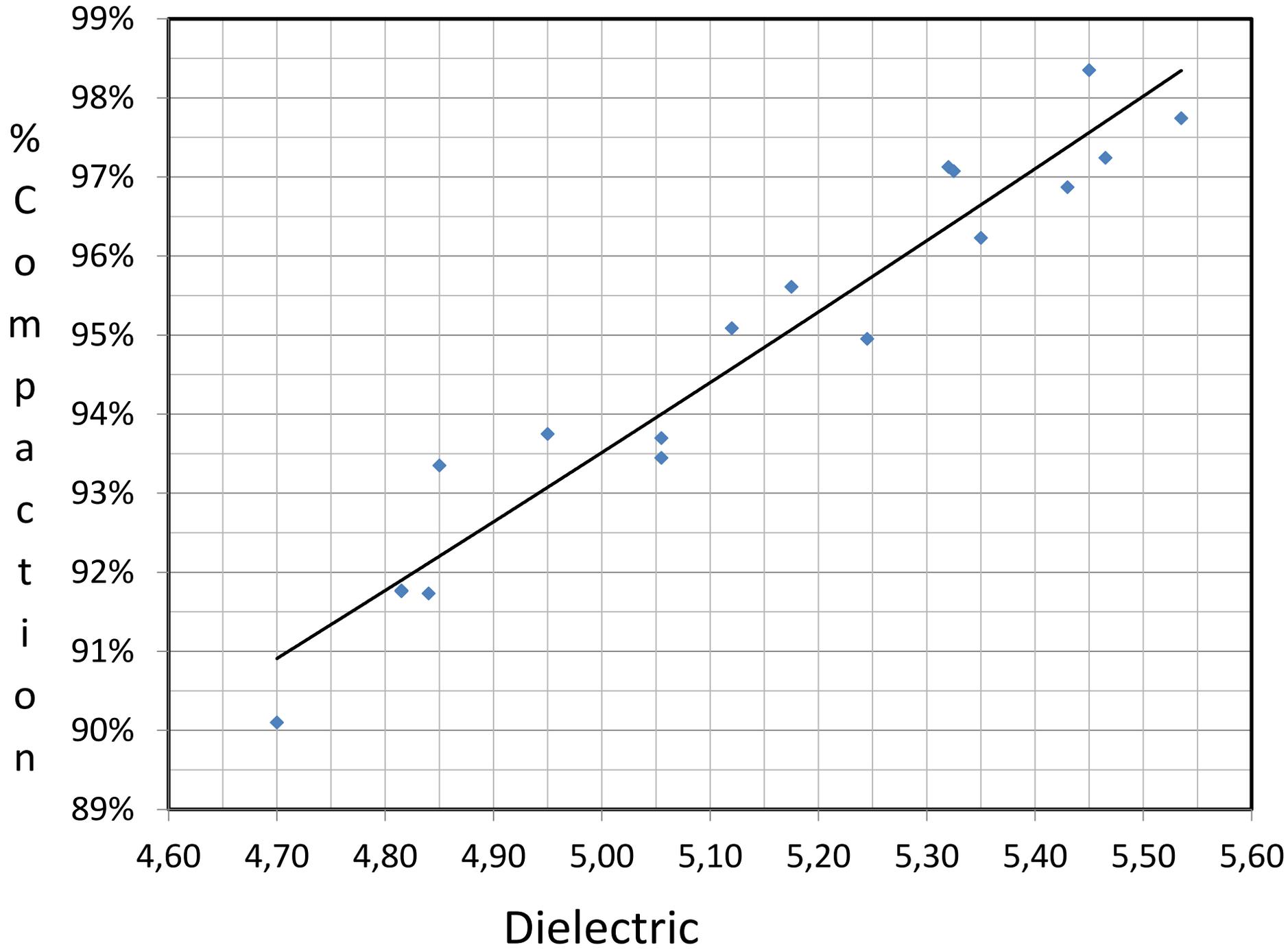
- In this example we used Antenna #63 as Master
- We could then correct readings from antennas #60 and #61 by adding a dielectric value of 0.05 to all dielectric values collected by these two antennas



## Possible Precision Improvements

- **Correct other two antennas to the calibration antenna**

	Average	Correction	New
Left - # 60 Lines 2, 3, 4, Average =	4.79	0.05	<b>4.84</b>
Ctr - # 61 Lines 2, 3, 4, Average =	4.79	0.05	<b>4.84</b>
Right - # 63 Lines 2, 3, 4, Average =	4.84	-	<b>4.84</b>





## Possible Precision Improvements

The calibration graph indicates that a Dielectric correction of 0.05 would improve Compaction correlation between antennas by 0.5% for this asphalt mix with this PaveScan machine.

# QUESTIONS?

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